



## VERSATHANE POUR AND ROLL GRADE

Issue No.01 Sep 2016

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### PRODUCT DESCRIPTION

A self-levelling solvent free urethane floor coating. Highly resistant to a wide range of oils and chemicals. Extremely abrasion resistant,

### INTENDED USES

For the protection of Steel and Concrete, decks, floors etc. High mechanical strength and suitable for industrial environments.

### TECHNICAL INFORMATION

Colour	Grey (18 B 21) Blue (18 E 53) additional colours available
Finish	Semi-gloss
Curing Agent	Versathane Hand Applied Activator
Mix Ratio	3 parts Base : 1 part Activator by volume
Specific Gravity	Base: 1.30      Activator: 1.22      Mixed: 1.28
Volume Solids	100%
Recommended Film Thickness	1.0 - 2.0 mm depending on service conditions.
Theoretical Spreading Rate	1 m <sup>2</sup> / litre @ 1000µm
Application Method	Brush, Roller,
Re-coat	After 2 hours and within 24 hours of initial application.
Drying Times at 20°C	Touch Dry 2 hours Hard Dry 8 hours
Full Cure at 20°C	7 days

### SURFACE PREPARATION

#### Steel:

Ensure surfaces are free from contamination. Abrasive blast with grit to minimum BS 7079 standard SA 2 ½ - surface profile depth 75-100 microns.

Mechanical tools may also be used providing a surface profile of minimum 75 microns can be achieved. Do not polish/burnish the steel surface.

#### Concrete:

Remove all laitance and other contaminants by blast cleaning. Ensure the concrete is dry to a reading of less than 10% moisture. Seal with Versathane LV Sealer.

The temperature of the substrate must be at least 3°C above the dew point during application and relative humidity below 80%.



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### APPLICATION

Add hardener to base and stir thoroughly to a uniform mix. Ensure all material on the sides and bottom of the container are fully incorporated. Decant into a plastic bucket and re-stir prior to application. Apply evenly by brush or roller to the required film thickness. The wet coating should be de-aerated with a porcupine roller.

Use product within stated Pot Life 20 – 25 minutes at 20°C

Cleaning solvent. All equipment must be cleaned thoroughly immediately after use with **Pracsolv 1**

### REGULATORY DATA

Packaging Supplied in 4 litre and 20 litre composite packs

Flash Point 200°C

VOC 0 g/litre

Shelf life: 24 months from date of manufacture when stored in the original sealed containers at 20°C.

### SAFETY PRECAUTIONS

Refer to the product Material Safety Data Sheet supplied by Advanced Barrier Coatings Ltd.  
Ensure all waste materials and empty containers are disposed of in accordance with local regulations.

### Disclaimer

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